



Green hatch shows the available space for a washer. Measurements in green are for hex shaft and ID of sprocket adapter.

Red shows McMaster Carr 316 SS round shim nom: 20 mm ID, 28 mm OD, and 0.2mm thick. 20.08 mm ID actual measured.

Fabrication Note: Mount washer on adjustable ream. Spin adjustable ream in drill press. Use Dremel with sanding drum to reduce 28 mm OD to a light slide fit into ID of sprocket adapter. Washer OD to be less than 25.98 mm. Measure>Dremel>Measure, etc.

All Dimension are in mm. Drawing is to enlarged scale for easy viewing.